



**ARALDITE 2020 (XW 396/XW 397)**  
**Art. 22350 - KIT 500gr**

**Two component clear epoxy adhesive system**

Araldite 2020 is a two component low viscosity, water white epoxy adhesive especially suitable for glass and ceramic bonding. Araldite 2020 is also suitable for clear castings and laminates. The refractive index is similar to that of glass. Although 2020 was developed for glass bonding it will also bond a wide variety of ceramics, metals, rubbers and rigid plastics. Araldite 2020 comes complete in kit form with mixing cups and spatulas.



**Colour stability test**

3mm thick samples placed in a Daylight Test Cabinet for 2 weeks showed only very slight yellowing when checked both visually and using a Minolta Chroma Meter Cr200. The test is equivalent to Ca 10 years outdoor exposure.

**PRODUCT DATA**

2020/A 2020/B 2020 (mixed)  
Colour (visual) Water white Water white Water white  
Specific gravity ca 1.12 ca 0.95 ca 1.1  
Viscosity (Pas) ca 150 ca 150 ca 150  
Pot life (100 gm at 25°C) - - 40 - 50 minutes  
Shelf life (2 - 40°C) 3 years 3 years -  
Refractive index - - 1.553  
Flash point (°C) 140 >120 -  
Mix ratio Parts by weightt Parts by volume  
Araldite 2020/A 100 100  
Araldite 2020/B 30 35

**- Only professional use -**